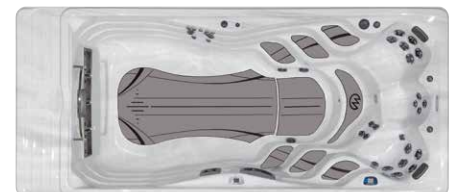


# MICHAEL PHELPS SIGNATURE SWIM SPAS

 BY MASTER SPAS



RELAX. IT'S  Master Spas®



## You don't have to be Michael Phelps to train like Michael Phelps.

Developed by the world's leading swim spa manufacturer, with input from 18-time gold medalist Michael Phelps and his coach Bob Bowman, Michael Phelps Signature Swim Spas by Master Spas were designed to meet a broad range of health and wellness needs. Whether you're an avid athlete who needs a competitive edge, an over-worked and over-stressed type-A who just wants to relax, or somewhere in-between, Michael Phelps Signature Swim Spas by Master Spas were designed with you in mind.

We welcome you to swim against the patented Wave Propulsion™ Technology System that delivers an unparalleled water current, then experience the rejuvenation of the hydrotherapy jets in our exclusive Xtreme Therapy Seat and Cove.

From the energizing benefits of swimming, training, and aquatic exercise to the incomparable health rewards and relaxation of hydrotherapy, the Michael Phelps Signature Swim Spas by Master Spas line of swim spas offers endless options. You can explore and enjoy them all in the comfort and convenience of your home, year-round.



18-time Gold Medal Winner Michael Phelps, together with his coach Bob Bowman, provided valuable input on the Michael Phelps Signature Swim Spas by Master Spas.





Michael  
Phelps

"I've been swimming just about my whole life and I know the benefits of swimming regularly. But sometimes access to a pool is limited and not every backyard or climate is right for a pool. That's why Master Spas took my input and that of my coach, Bob Bowman, to create the perfect solution – Michael Phelps Signature Swim Spas by Master Spas." – Michael Phelps





MP FORCE D, shown with the optional waterproof iPad® case and suction stand.

## Swimming: One of the Most Beneficial Forms of Exercise

The revolutionary Michael Phelps Signature Swim Spas by Master Spas are one of a kind. Swimming is widely accepted as one of the most beneficial forms of exercise — ideal for building aerobic endurance and physical strength with low impact on joints and muscles. Yet access to pools can be challenging, and ordinary swim spas lack performance and require costly electrical upgrades. That's why a Michael Phelps Swim Spa by Master Spas is your best and smartest choice. All Michael Phelps Swim Spas by Master Spas are energy efficient, easy to install and maintain, and offer the exemplary features you and your family deserve.





## SWIMMING BY DESIGN

### The patented Wave Propulsion™

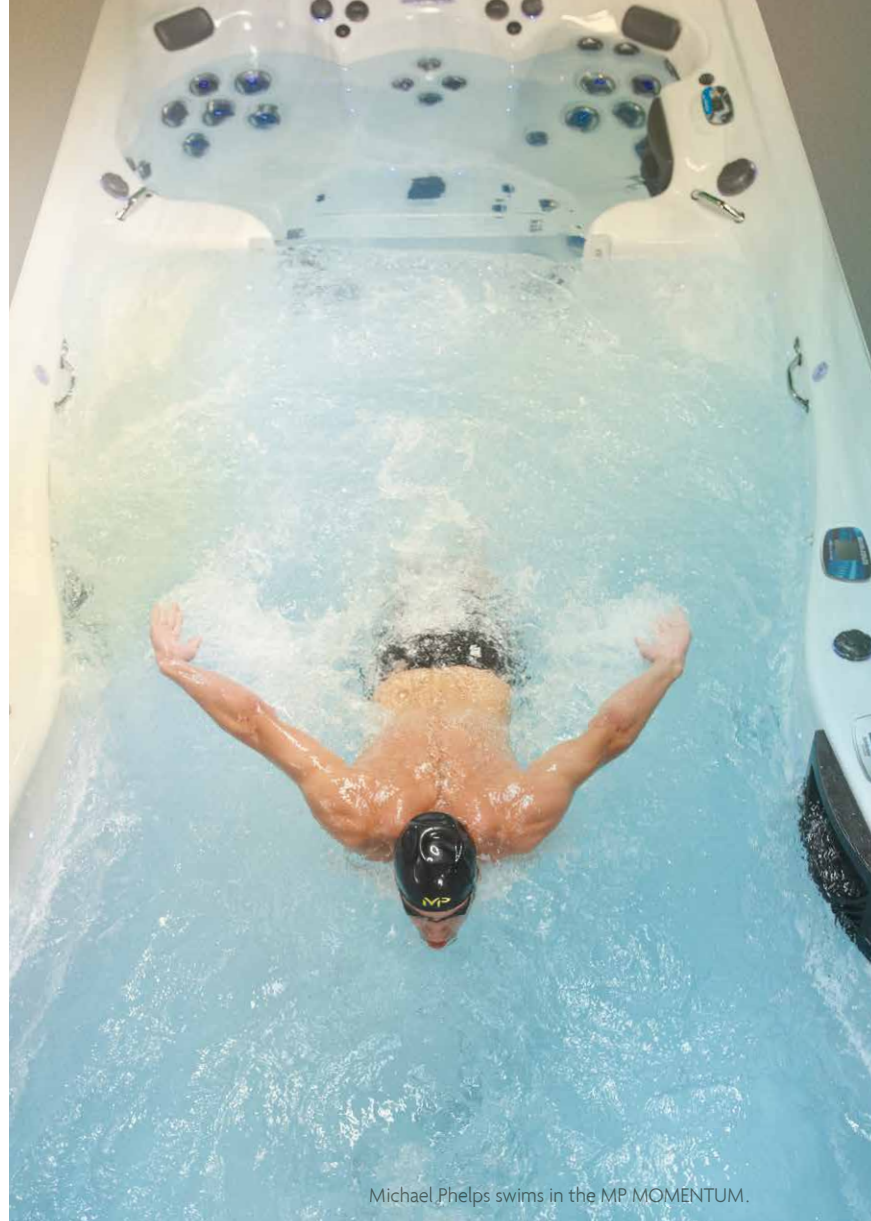
Technology features a unique propeller design that provides a wider, deeper, and smoother current — giving you a swimming experience that is far superior to any other swim spa. The resistance is fully adjustable with the SwimNumber System™ that allows swimmers of varying skills to customize the flow. And convenient digital controls allow you to set the water temperature where it's most comfortable for you. That's why consumers in an independent third party blind comparison with the leading competitors chose the Master Spas Swim Spa System as the top swim spa by a wide margin.



### SWIMMING FOR LONGER, BETTER LIVING

A new study  
shows that  
swimming cuts  
men's risk of

dying by about 50% compared to runners, walkers and their sedentary peers. The University of South Carolina study led by Dr. Steven Blair evaluated comprehensive physical exams and behavioral surveys from more than 40,000 men, age 20-90 years, enrolled in the Aerobics Center Longitudinal Study (ACLS) over the last 32 years. "We also observed lower mortality in swimmers than in runners," Blair explains. "Therefore, swimming appears to be a healthful alternative to other types of physical activity... In an earlier study in this same population, we found that both women and men had similar benefits from swimming in terms of fitness and other health indicators." The results were presented at the 2008 World Aquatic Health™ Conference in Colorado Springs, Colorado, and have been published in the International Journal of Aquatic Research and Education.



Michael Phelps swims in the MP MOMENTUM.

### SWIMMING AGAINST THE WAVE PROPULSION™ SYSTEM

"A great feature of this swim spa is that you can swim every stroke against the Wave Propulsion System. I find that the breaststroke is a stroke that is particularly good to do in the swim spa because the current itself encourages you to put your hands in the proper position up at the surface, rather than down below where a lot of people like to swim when they are first learning the breaststroke. I know this helped Michael Phelps quite a bit in his training and was a primary focus that we used with him in the swim spa. I am certain that really helped his breaststroke in the Gold Medal swim in the 200 IM." — Bob Bowman



MP FORCE D, shown with the H2Xercise Rowing Kit \*

## Fitness & Training

Aquatic exercise is rapidly growing in popularity across the country. Unlike other swim and fitness spas, the Michael Phelps Signature Swim Spas by Master Spas have a large flat floor with no hidden obstacles, and offers the optional SoftTread™ Nonslip, Comfort Floor System by SeaDek® that provides grip and traction. The water's buoyancy and controlled temperature make the swim spa ideal for a variety of fitness exercises. You can jog in place against a gentle current, use an optional kickboard or use the H2Xercise System that includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Ankle Fins, the H2Xercise Aquatic Workout book and comes standard with all models\*. With the current off, you can experience the benefits of resistance training and range of motion exercises. A stainless steel grab bar at the end of the swim spa helps facilitate your workout.

“As a Doctor of Physical Therapy as well as a Certified Strength and Conditioning Specialist who has specialized in Aquatic Therapy for over 25 years, I have treated numerous types of orthopedic and neurological conditions. I have witnessed first hand the power and potential that the water provides in assisting people to improve their physical as well as psychological well-being.

Whether your goal is to improve flexibility, balance, coordination, your level of fitness or incorporate aquatic cross training into your existing fitness program, Master Spas swim spas are the perfect aquatic machine.”

— Dr. Rick McAvoy PT, DPT, CSCS

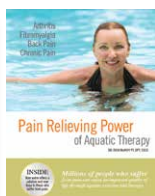


\*Free with the warranty registration of your spa



## Aquatic Therapy and Pain Relief

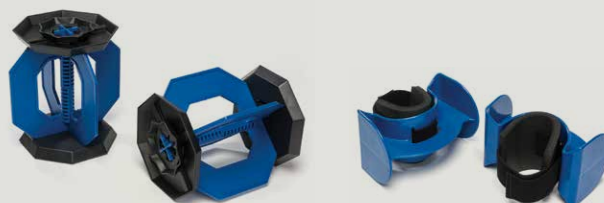
Millions of people with chronic pain can enjoy an improved quality of life through aquatic exercise and therapy. If you're struggling with arthritis, fibromyalgia, back pain, or the side effects of being overweight, there's very promising research that shows exercising and walking in warm water can offer considerable benefits. Water's buoyancy virtually eliminates the effects of gravity – supporting 90 percent of the body's weight for reduced impact and greater flexibility. For example, a 140 lb person weighs only 14 lbs in the water if submerged chest deep. This diminished weight bearing stress helps aide in strengthening weak muscles and improving balance and confidence. Michael Phelps Swim Spas by Master Spas were designed with features to meet your specific needs, so you can utilize this therapy in the convenience and privacy of your own home, year-round.



Looking for solutions for pain relief and other health benefits of aquatic therapy? Get your free booklet at [MichaelPhelpsSwimSpa.com](http://MichaelPhelpsSwimSpa.com).

## H2Xercise System

The H2Xercise System includes a rowing kit, resistance bands, H2Xercise Bells, H2Xercise Ankle Fins, the H2Xercise Aquatic Workout book and comes standard with all models.\*



### H2XERCISE BELLS

The unique design of these aquatic dumbbells allows for adjustability in four varying resistance levels to accommodate any user and fitness level. Whether the goal is rehabilitation or high-level performance training, these are dumbbells for you.

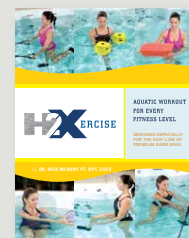
### H2XERCISE ANKLE FINS

These form fitting, comfortable fins provide a smooth accommodating resistance in every direction that you move. They allow you to strengthen the muscles that you use every day in an effective and efficient manner.



### H2XERCISE ROWING KIT AND RESISTANCE BANDS

Use the rowing kit for upper body strength and endurance training. When you're done, simply release the four fastening points and store it in the durable H2Xercise bag for your next session. Multiple resistance bands and attachments are perfect for a wide variety of strength and flexibility exercises.



### H2XERCISE: AQUATIC WORKOUT FOR EVERY FITNESS LEVEL

Experience a new way to exercise. Dr. Rick McAvoy, PT, DPT, CSCS and Professor of Hydrotherapy has authored an exercise program written exclusively for the Master Spas line of swim spas. This program is designed specifically to help you get the most out of your swim spa and is presented in an easy-to-follow format.





## Fun for Family and Friends

As remarkable as the Michael Phelps Signature Swim Spas are for swimming, fitness, and therapy, we designed them also to be the perfect backyard family and friends fun center. All Michael Phelps Signature Swim Spas by Master Spas are ideal for year-round





MP FORCE D, shown with the optional waterproof iPad® case and suction stand.

enjoyment and learning. Children can learn how to swim for the very first time in a very safe and controlled environment where they feel comfortable and at ease. Installation takes only one day, but the enjoyment will last a lifetime!



#### YOUR OWN BACKYARD OASIS

A Michael Phelps Signature Swim Spa by Master Spas will make a dramatic difference in your home and in your family's well being. The luxurious features will turn your backyard into your own relaxing oasis. Enjoy waterfalls, LED lights that illuminate the water in an array of colors, and an optional high-end music system with Bluetooth technology and rich sounding speakers. This system even enables you to watch your favorite shows or movies through your iPad®. Ask your dealer about our waterproof iPad® case and heavy duty suction stand that lets you position your "cinema" anywhere in the spa.



#### FUSION TOUCH SOUND SYSTEM

Integrated with our touch screen control panel, the Fusion Touch Sound System is an available option for any Michael Phelps Signature Swim Spa model. This system includes four interior, water resistant speakers and a subwoofer to maximize the sound quality. The Fusion Touch Sound System connects quickly and easily through the Bluetooth of your phone or other device allowing you to stream your favorite station or playlist.



#### THE CONVENIENCE OF WI-FI

Set the mood prior to entering your swim spa, with the right lighting, water temperature, and running massage pumps all from the convenience of your Apple® or Android® device. Remotely control the operations of your spa via an integrated Wi-Fi module that works with a Wi-Fi spa control app.



MP FORCE D featuring the StressRelief™ Neck & Shoulder Seat

## Hydrotherapy Jets Deliver Soothing Relief for a True Full-body Massage

There is no better cure for life's daily dose of stress than a therapeutic spa massage. Whether your goal is to improve circulation, relieve pressure on your joints, soothe aching muscles, or simply melt away the tension and fatigue, we offer the most luxurious spa experience. Adjustable jets give you complete control over the water flow from powerful pumps, which means your massage can be customized to be a nice gentle touch to a maximum muscle-kneading force.

**STRESSRELIEF™ NECK AND SHOULDER SEAT\*** Experience the reverse molded StressRelief Neck and Shoulder Seat featuring specially designed shoulder jets that apply tension-relieving massage where it's needed most, across the neck and shoulders.







Enjoy the benefits of the StressRelief™ Neck and Shoulder Seat, shown with the optional Afterglow Jet Package\*.

#### XTREME THERAPY COVE

The Xtreme Therapy Cove allows for a complete therapeutic massage for your lower back, hips, thighs and calves.

#### MASTER BLASTER™ FOOT MASSAGE THERAPY\*

The Master Blaster foot massage jets deliver soothing relief to key pressure points. Available on the MP Momentum and MP Momentum D.

#### XTREME THERAPY SEAT

Our exclusive Xtreme Therapy Seat is ergonomically designed to wrap you in comfort while delivering the ultimate in hydrotherapy. A unique pattern of jets provides complete coverage for your back, while additional jets focus on the hips, thighs, calves, arms, wrists, and hands.

\*Available on select models.





MP MOMENTUM D featuring SNAPP, the SwimNumber App



## SwimNumber App (SNAPP)

Success is achieved by reaching and surpassing goals. Just ask Michael Phelps. Throughout his career, Michael has set lofty goals and then worked tirelessly to achieve them. Now, with the introduction of the innovative SwimNumber App (SNAPP), it's even easier to achieve your personal goals in swimming and fitness.





Designed exclusively for use with Michael Phelps Signature Swim Spas by Master Spas, SNAPP will help you design and control a custom Smart Workout that meets your specific needs and reaches your fitness goals. SNAPP is easy to use, customize, and operate as it literally takes over the Wave Propulsion System of your swim spa and will intuitively change the speed of the water current at timed increments while you are swimming or exercising. SNAPP will track your progress including distance, calories, time, and more. It also allows you to manage your workout history by storing workouts for future reference, as well as share your results on social media or via email.

SNAPP also features preprogrammed Smart Workouts and videos designed by world-renowned swimming coach Bob Bowman, and aquatic fitness expert Dr. Rick McAvoy along with exercise workouts designed for that inner triathlete in all of us.

Meet and exceed your swimming and fitness goals using your Michael Phelps Signature Swim Spa by Master Spas and SNAPP.

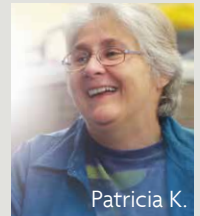


SNAPP is available to download through the Apple App Store for your iPad® or iPad® mini.

## You Don't Have to be Michael Phelps to Begin

Michael Phelps Signature Swim Spas by Master Spas featuring the innovative SwimNumber App changes lives.

"I am 62 years old, and I suffer from arthritis in my right leg and hip. I experienced pain and cramps when walking, but it was worse when I'd try to climb stairs. It was like I needed to coach each leg up, then the other. Then one day I ran into a friend that I hadn't seen since high school. We found that we had similar struggles, and she told me about the Michael Phelps Swim Spa. I had heard about these spas before, but I thought they were only used for athletic training. I didn't realize that they were also used for someone like me - someone needing an exercise program for arthritis.



In the past, I tried going to the gym, using a treadmill, and doing my stretches, but I was discouraged with the results. I remember starting in the swim spa on a Tuesday. Within two days I could go up stairs! And I mean straight up, only one foot per step! I said to my friend Paul, 'Look at this - its working!' After the third day, I felt incredible!

Exercising in the swim spa is now my normal. I love the propulsion of the swim spa. At the end of my workout, I turn the speed up to 40 and let it massage my legs, thighs and my IT bands. That has also played a big part in my therapy. Using the swim spa is fun and I not only have relief of my arthritis pain, but I feel stronger and healthier. My clothes are even fitting better!"

~ Patricia K., Saco Maine



MP SIGNATURE, featuring the wide, smooth current of the Wave Propulsion™ Technology System.

## THE SHAPE OF A BETTER CURRENT

So what does the shape of your Michael Phelps Signature Swim Spa by Master Spas have to do with its performance? Actually, a lot. The unique curves found in each model not only are integral to the structural integrity of the swim spa to ensure a long lasting product, but they also have a strong influence on the flow of the current.

## Wave Propulsion™ Technology System: A Clear Difference

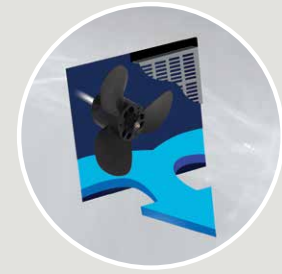
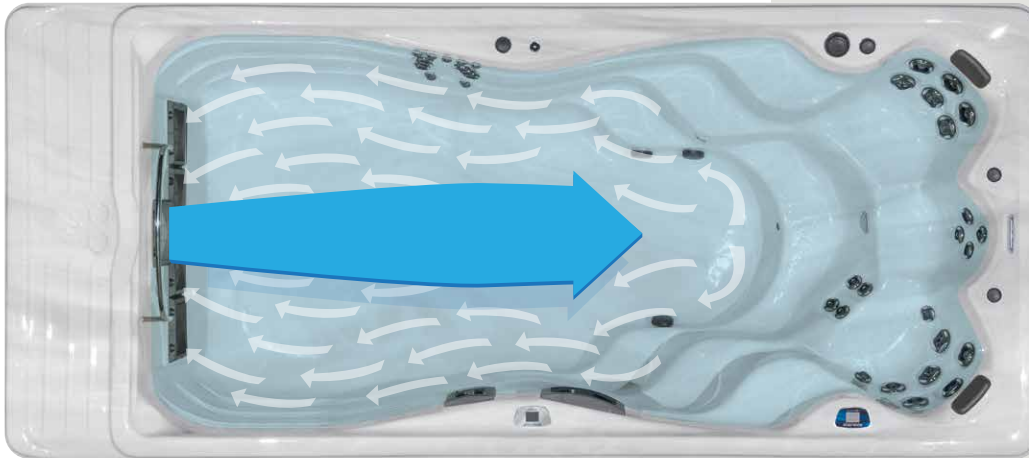
What sets the Michael Phelps Signature Swim Spas by Master Spas line of swim, fitness, and therapy spas apart from the crowd? Actually, the difference is pretty clear. The revolutionary Wave Propulsion™ Technology System delivers a deep and wide current of pure water flow with virtually no turbulence compared to industry standard jetted swim spas. The unique propeller design of the Wave Propulsion System does not require air to be introduced into the water to increase its strength. This allows for a more realistic swimming experience with less turbulence and the ability to swim any stroke you want.



**WHAT'S YOUR SWIM NUMBER?** You don't need to be Michael Phelps to train like Michael Phelps but the variable speed motor of our Wave Propulsion System allows you to try. Exclusive to Michael Phelps Signature Swim Spas by Master Spas, the SwimNumber™ System allows you to choose your level of resistance created by the Wave Propulsion System. With varying levels from 0-100, you can find the ideal speed for you to swim, exercise, or train against. It's as easy as finding your number.

**SMART WORKOUTS** Also exclusive with the SwimNumber System, are preprogrammed Smart Workouts including beginner, intermediate, and advanced levels. Each Smart Workout changes the speed of the water current at different timed increments during the routine.





The unique design of our swim spas together with the Wave Propulsion System makes the water current return along the bottom and curved walls, outside of the main current flow, reducing turbulence and allowing for smoother water flow and a better swimming experience.

## Choose the Wave You Want to Catch

We all have specific needs and abilities and most of us won't need to swim or exercise at the same level that Michael Phelps does. That's why we have created three different levels of our Wave Propulsion System. Choose which one is best for you and catch the wave.



### WAVE PROPULSION

Standard on most Michael Phelps Swim Spas, the Wave Propulsion System is a great choice for casual swimming and exercising.



### WAVE XP PROPULSION

Standard on the MP Signature, and optional for other models, the Wave XP Propulsion System is ideal for anyone with a desire to train or use the swim spa as the center piece of their swimming routine.

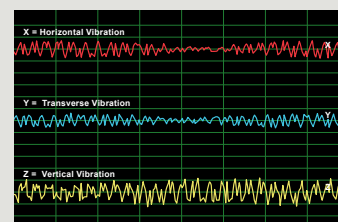


### WAVE XP PRO PROPULSION

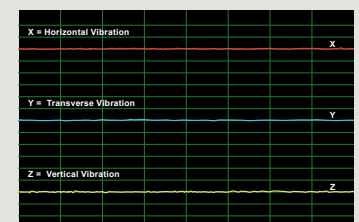
Optional on only the MP Signature, the Wave XP Pro requires 100 amp service and is ideal for those in serious training mode.

## Noise Reduction System

The little things in life make such a big difference for us. It could be the smile of a young child at the end of a long day or maybe it's the fact you hit all the green lights on your morning commute. One thing that's been more difficult to find in these busy times is a quiet, relaxing place to rejuvenate yourself. Now the most relaxing spas in the world just got even better with our exclusive Noise Reduction System (NRS). The NRS is the result of advanced engineering innovation that reduces pump and motor vibration by 150% over the industry standard mounting system, making it even easier to find your quiet place.



Industry Standard



Master Spas Noise Reduction System

**LESS NOISE = MORE RELAXING** The heart of Master Spas Noise Reduction System is the unique motor mount developed by Master Spas world class engineers and our industry leading suppliers. The NRS is featured on Pump 1 on every Michael Phelps Swim Spa.

# Clean, Refreshing Water

At Master Spas, we want you to spend more time enjoying our products and less time taking care of them. That's why, over a decade ago, we developed the exclusive and patented EcoPur® Water Purification System.



Taking a hint or two from Mother Nature, the EcoPur® Water Purification System incorporates a specific blend of minerals into one of the filters in your swim spa. As the water rushes into, over, and through EcoPur®, large contaminants are first filtered from the water. Then, the water interacts with a special blend of minerals including copper (Cu) and Zinc (Zn), creating an electro-chemical reaction that eliminates most

microorganisms and removes heavy metals from the water. This results in sparkling water that feels softer and doesn't have the harsh chemical smells associated with common systems.

Every Michael Phelps Signature Swim Spa by Master Spas also features an advanced Ozone system that kills pathogens and microorganisms, destroys organic materials, and oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



## Mast3rPur™ Water Management System\*

The synergistic blend of three proven natural sanitizers provides water quality and spa care not found in any other spa, including those with salt systems. The Mast3rPur™ Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh, and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



Ozone kills pathogens and microorganisms, destroys organics, and oxidizes non-organic contaminants.



When germicidal UV-C light is exposed to water it inactivates microorganisms and breaks down chloramines.



The unique combination of copper and zinc in the patented EcoPur® filters creates an electro-chemical reaction to eliminate many microorganisms and removes heavy metals such as lead and mercury.

Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduces chloramines fast and effectively. Clean, clear, fresh smelling, and silkier water is available now with less work...another innovative, exclusive benefit only available through Master Spas.

\*Optional





MP SIGNATURE, energy efficient and ready to use year-round.

## Better Performance and Energy Efficient



Not only do Michael Phelps Signature Swim Spas by Master Spas outperform other swim spas, they actually cost less to operate too. In fact, our swim spas are the most energy efficient swim spas on the market today. The ultra energy-efficient motor used as part of the Wave Propulsion System costs up to 70% less to operate than industry standards. Most Michael Phelps Signature Swim Spas\* only require a 50 amp electrical service while other brands require 100 amps or more to deliver an inferior experience.

All Michael Phelps Signature Swim Spas by Master Spas are built to be used year-round in every possible climate. In fact, environmentally-friendly Icynene foam insulation makes Michael Phelps Signature Swim Spas by Master Spas the most energy efficient swim spas in the industry. Every swim spa is built to not only meet but to exceed the stringent California Energy Commission (CEC) efficiency standards. All resulting in what really matters — a superior swim spa experience and savings for you and your monthly utility bill.

### ADVANTAGES OF ICYNE NE INSULATION OVER URETHANE INSULATION

- Icynene foam retains its insulating value for the life of the product unlike Urethane based foam that can lose 50% of its insulating value within two years.
- Icynene does not produce any harmful off-gas.
- Icynene is mold and mildew resistant.
- Icynene is the only insulating material certified by the Enviroidesic Certification Program for healthier air quality.

\*MP Momentum requires an 80 Amp System, and the Wave XP Pro option requires a 100 Amp System

[MichaelPhelpsSwimSpa.com](http://MichaelPhelpsSwimSpa.com)



MP MOMENTUM D, a hot tub and swim spa – the best of both worlds.

## The MP Momentum: Two Bodies of Water, Two Different Temperatures



Get in and say hello to a whole new level of physical and mental fitness. This is where the sweet spot of a swim spa meets the power of a hydrothermal therapy hot tub. Where the benefits of both are joined to satisfy self-discipline and self-indulgence alike. This is the MP Momentum by Master Spas — the best home spa experience of your life.



As the largest domestic swim spa available, the MP Momentum by Master Spas features the full power Wave Propulsion™ Technology System for a deeper, wider, smoother water current that is adjustable for individual resistance levels. On the other side, a full-size hydrotherapy hot tub with 36 jets and ergonomic seating designed to give your mind, body, and spirit a thorough rejuvenation. Enjoy a swim with water set to a personal comfort zone in the 80's, then settle into the hot tub side with the hydrothermal therapy set up to 104°. Say good-bye to the tensions, aches, and stresses of the day. It's more than a sensation; it's your solution.






## MP MOMENTUM / MP MOMENTUM D

Say good-bye to stress, and hello to relaxation. The hot tub side of the MP Momentum will treat you with a hydrothermal massage that will renew your spirit. Experience the exclusive Xtreme Therapy Seat, the reverse molded StressRelief™ Neck and Shoulder Seat featuring specially designed shoulder jets, and the Master Blasterfoot massage jets that deliver soothing relief to key pressure points. The Xtreme Therapy Cove on the swim side completes the full-body massage.

The temperature and water current can be separately controlled on the swim side for comfortable swims and workouts.

An option exclusive to the MP Momentum and MP Momentum D is the Afterglow Jet Package that illuminates the larger crystal-like jets in the hot tub side with an enlightening cascade of color.

Dimensions	231" x 94" (587 cm x 239 cm)	
Momentum Depth	51" (130 cm)	
Momentum D Depth	60" (152 cm)	
Momentum Water Capacity	2,055 Gallons (7,779 L)	
Momentum D Water Capacity	2,325 Gallons (8,801 L)	
Momentum Weight: Dry/Full	3,280 lbs. (1,488 kg) / 21,530 lbs. (9,766 kg)	
Momentum D Weight: Dry/Full	3,700 lbs. (1,678 kg) / 24,205 lbs. (10,979 kg)	
Propulsion System	Wave Propulsion™ Technology	
Power Requirement	80 Amp System	
Pumps	3	
Stainless Steel Jets	45 Jets, 2 Master Blasters	
Water Features	5	
Ozone System	Standard	
Filtration	EcoPur®	
LED Lighting	Waterline	
Premium Features	Wi-Fi Module, Noise Reduction System	
Exclusive Accessories	SwimNumber App, H2Xercise System*	
Premium Options	Fusion Touch Sound System Mast3rPur™ Water Management System Wave XP Propulsion™ Technology Afterglow Jet Package SoftTread™ Nonslip, Comfort Floor System by SeaDek® (shown)	

\*Free with the warranty registration of your swim spa.





## MP SIGNATURE

All Micheal Phelps Swim Spas provide a smoother, wider current for a superior swimming experience. With design input from Michael Phelps, the MP Signature has our largest swim area – perfect for the most serious swimmers, triathletes and fitness enthusiasts – and comes standard with Wave XP Propulsion™ Technology.



Dimensions	214"x 94" (544 cm x 239 cm)
Depth	60" (152 cm)
Water Capacity	2,275 Gallons (8,612 L)
Weight: Dry/Full	2,795 lbs. (1,268 kg) / 22,510 lbs. (10,210 kg)
Propulsion System	Wave XP Propulsion™ Technology
Power Requirement	50 Amp System*
Pumps	2
Stainless Steel Jets	39
Water Features	1
Ozone System	Standard
Filtration	EcoPur®
LED Lighting	Waterline
Premium Features	Wi-Fi Module, Noise Reduction System
Exclusive Accessories	SwimNumber App, H2Xercise System**
Premium Options	Fusion Touch Sound System Mast3rPur™ Water Management System Wave XP Pro Propulsion™ Technology* SoftTread™ Nonslip, Comfort Floor System by SeaDek® (shown)



\*Optional Wave XP Pro Propulsion™ Technology requires 100 Amp service.


\*\*Free with the warranty registration of your swim spa.





MP FORCE / MP FORCE D

The MP Force and MP Force Deep, the shortest of the Michael Phelps swim spas, are almost 17' long, and were designed to meet a broad range of health and wellness needs. Ideal for swimming, aquatic fitness, therapy, and family fun.

Dimensions	201"x 94" (511 cm x 239 cm)	
Force Depth	51" (130 cm)	
Force D Depth	60" (152 cm)	
Force Water Capacity	1,660 Gallons (6,284 L)	
Force D Water Capacity	1,935 Gallons (7,325 L)	
Force Weight: Dry/Full	2,490 lbs. (1,129 kg) / 17,075 lbs. (7,745 kg)	
Force D Weight: Dry/Full	2,685 lbs. (1,218 kg) / 19,565 lbs. (8,875 kg)	
Propulsion System	Wave Propulsion™ Technology	
Power Requirement	50 Amp System	
Pumps	2	
Stainless Steel Jets	39	
Water Features	5	
Ozone System	Standard	
Filtration	EcoPur®	
LED Lighting	Waterline	
Premium Features	Wi-Fi Module, Noise Reduction System	
Exclusive Accessories	SwimNumber App, H2Xercise System**	
Premium Options	Fusion Touch Sound System Mast3rPur™ Water Management System Wave XP Propulsion™ Technology SoftTread™ Nonslip, Comfort Floor System by SeaDek® <i>(shown)</i>	



## Premium Options

### FUSION TOUCH SOUND SYSTEM

Integrated with our touch screen control panel, the Fusion Touch Sound System is an available option for any Michael Phelps Signature Swim Spa model. This system includes four interior, water resistant speakers and a subwoofer to maximize the sound quality. The Fusion Touch Sound System connects quickly and easily through the Bluetooth of your phone or other device allowing you to stream your favorite station or playlist. You can even connect to your iPad®, while using our waterproof case and mount, and stream your favorite movie or show...turning your swim spa into a “cinematic” experience.

### MAST3RPUR™ WATER MANAGEMENT SYSTEM

A synergistic blend of three proven natural water sanitizers combine to make a dramatically more effective chemical reaction known as Advanced Oxidation Process. This results in clean, clear, fresh smelling, and silkier water. The Mast3rPur option comes equipped with the QuietFlo Water Care System, a 24-hour circulation pump.

### WAVE XP PROPULSION

Standard for the MP Signature, and optional for other models, the Wave XP Propulsion System is ideal for anyone with a desire to train or use the swim spa as the center piece of their swimming routine.

### WAVE XP PRO PROPULSION

Optional for only the MP Signature, the Wave XP Pro requires 100 amp service and is ideal for those in serious training mode.

### AFTERGLOW JET PACKAGE

The Afterglow Jet Package illuminates the larger crystal-like jets in the hot tub side of the MP Momentum and MP Momentum D.

### SOFTTREAD™ NONSLIP, COMFORT FLOOR SYSTEM BY SEADEK®

Continuing our trend to make the best even better, we've really raised the bar with the optional SoftTread™, Nonslip, Comfort Floor System by SeaDek®. This system provides better grip, traction, and comfort on both the steps and floor of the swim spa. Making our swim spas as safe and easy as possible to use whether getting in, out, or exercising.

*SoftTread is a trademark of Hyperform, Inc., dba SEADEK.*



## Shell Options



Sterling Silver Marble

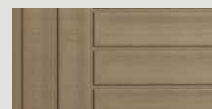


Sierra

## Skirt Options

Match the color of your swim spa with the skirting of your choice for a distinctive combination that's truly your own. Choose from the standard DuraMaster polymer skirting that is so durable, it comes with a lifetime warranty. The optional MasterTech™ skirting has the look of real wood, but is virtually maintenance free.

Standard DuraMaster  
Premium™ Skirting



Portabello

Standard DuraMaster II  
Ultra Poly Skirting\*



Portabello

Optional  
**MasterTech™**  
Premium Synthetic Skirting



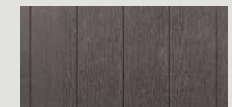
Walnut Grove



Espresso



Espresso



Driftwood

\* Standard on Deep models only.



You don't have to be  
**MICHAEL PHELPS**  
to train like Michael Phelps

*Michael  
phelps*



OFFICIAL SUPPLIER

## MICHAEL PHELPS SIGNATURE SWIM SPAS

BY MASTER SPAS

### MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new school complex in 2013 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized school does an outstanding job with children ages 4-11, as well as working with children with developmental problems. With every Master Spas Swim Spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.

In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.



### MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit [MasterSpas.com/cares](http://MasterSpas.com/cares)



MICHAEL PHELPS SIGNATURE SWIM SPAS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



Master Spas reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, Inc. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. NOTICE: Although in some photos of the swim spas in the brochure the warning signage has been removed from the photos (for photographic purposes only) or is not visible, such warning signage should not be removed from the units at any time.

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