



LIVING RIGHT NEVER FELT **SO GOOD.**



RELAX. IT'S  Master Spas®



WELCOME WELLNESS.



Your wellness is truly dependent on your choices for healthier living: food and fitness for strength, relaxation for reducing stress and fatigue. Healthy balance is essential for every body.

Healthy Living Hot Tubs promote a buoyant balance for a fit mind, body, and spirit. Here, you can slip into a world of benefits that will help to improve your quality of life through purposeful relief and enhanced wellness.



Countless health benefits



The heat and massaging elements of Healthy Living Hot Tubs are designed to ease the aches, pains, and stresses of life while simultaneously boosting the natural healing response systems of the mind and body.

Healthy Living Hot Tubs offer a wealth of wellness benefits for your healthy life. Latest research* suggests that soaking in a hot tub could help:

- Relieve stress and anxiety while improving sleep
- Relax muscles and release nerve pressure points
- Reduce blood pressure while improving circulation
- Stimulate the immune system and digestion
- Improve Type 2 diabetes and arthritis
- Prevent injury and speed sports recovery

Hydrotherapy jet power



Don't let a trying day get the best of you. Relieve stress and revive your senses as you lie back and let our strategically placed jets and whirlpools provide maximum hydrotherapy coverage for calves, arms, wrists and hands. Individual jet controls let you configure the ideal settings for you.

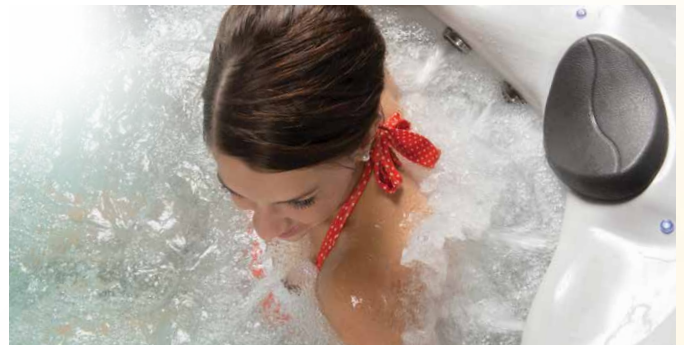


Ergonomic design



From the minute you sit down you'll feel the difference. Engineers use advanced technology to create seats that complement the contour of your body, making it easy to relax, naturally. Once you're wrapped in comfort of the form fitting seats, strategic jet placement delivers targeted hydrotherapy from head to toe.

Stress relief for your neck and shoulders



The reverse molding in our StressRelief™ Neck and Shoulder Seat is the secret to soothing neck and shoulder hydrotherapy that goes beyond the usual. The unique molding of the seat allows targeted jets to deliver powerful downward-directed hydrotherapy to help relieve tension and take the weight of the world off your shoulders and neck muscles.



Clean pure water

You want to spend your time enjoying your spa, not worrying about maintenance. So we created EcoPur – an exclusive filtration system that takes the work out of maintaining your hot tub. Using the same multi-stage filtration techniques as Mother Nature, EcoPur relies on a unique blend of copper and zinc that creates an electro-chemical reaction to eliminate many micro-organisms and remove heavy metals. Best of all, it is designed so your spa can be ready to use at any time, without the hassles of maintenance so you can concentrate on having fun.



Premium stainless steel jets



These premium stainless steel jets contrast with the acrylic shell to produce a classy, stylish look. Healthy Living models feature an array of different jet types, from rotator jets that spin under water pressure, to soft tissue and multi-directional jets. All jet types are combined in a specific configuration to produce the best performance massage.

LED lighting system



Our Orion Light System™ is anything but ordinary. An array of colors illuminate under the water, plus water features, controls and more. With just a touch of a button from the easy-to-use topside controls, you can create a custom light show that fits any mood.

Deluxe Fusion Air



Bring your favorite music beautifully to life and complete the spa experience with this optional Bluetooth sound system. Deluxe Fusion Air Sound System includes Bluetooth capability for streaming your favorite music plus an FM Tuner controlled through the water resistant remote control. It also includes four marine grade speakers, and a subwoofer.

Noise Reduction System



Our exclusive Noise Reduction System brings a quieter, calmer and more relaxing spa experience. The secret lies in an exclusive motor mount developed by Master Spas that reduces pump and motor vibration significantly – 150% over the industry standard mounting system. So with Master Spas, it's easier to shut out the noise of the everyday world and escape to your spa experience.



Mast3rPur™ Water Management System*

The synergistic blend of three proven natural sanitizers provides water quality and hot tub care not found in any other hot tub, including those with salt systems. Plus, the Mast3rPur™ Water Management System dramatically reduces consumption of harsh chemicals, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh, and has a silky feel. This innovative, exclusive benefit is due to the power of three elements.

THE POWER OF THREE



When absorbed in water, **ozone**

kills pathogens and microorganisms, destroys organics, and oxidizes non-organic contaminants.



When germicidal **UV-C light** is exposed

to water it inactivates microorganisms and breaks down chloramines.



The unique combination of **copper and zinc** in the patented

EcoPur® filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduce chloramines fast and effectively. Clean, clear, fresh smelling, and silkier water is available now with less work.

QuietFlo Water Care System*

Our energy-efficient circulation pump circulates up to 30 gallons of water per minute. This advanced system enhances the purity of the water while interacting with the heater, ozone system, patented EcoPur® Filtration System, as well as the optional Mast3rPur™ Water Management System.

* Option available on select models.

Color Options

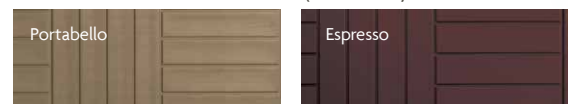
Match the color of your spa with the skirting of your choice for a distinctive combination that's truly your own. Choose from the standard DuraMaster Premium™ polymer skirting or the MasterTech™ skirt that has the look of real wood, but is virtually maintenance free. For the ultimate in luxury, choose the convincing DreamStone™ synthetic rock skirt.

SHELL OPTIONS

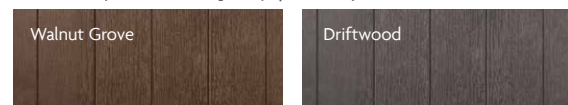


SKIRTING OPTIONS

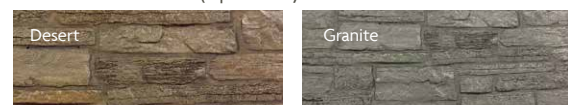
DURAMASTER PREMIUM™ (standard)



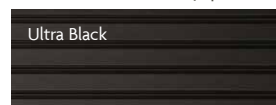
MasterTech™ Premium Synthetic Skirting (optional)



DREAMSTONE™ (optional)



DURAMASTER II (optional)





Energy Efficient

Better insulation means low energy costs. We use Icynene foam technology that has dramatically raised the standard over urethane foam insulation systems used by almost all U.S. spa manufacturers. Icynene is polyisocyanurate expanding foam insulation that is environmentally safe. It allows foam to be sprayed without ozone destroying gases and without gas emission hazards.



HL 8.5

Dimensions:	94"x 94"x 36" (239 cm x 239 cm x 92 cm)
Dry weight:	1,020 lbs (463 kg)
Full weight:	5,485 lbs (2 488 kg)
Gallons:	380 (1 438 L)
Seating capacity:	7
Number of jets:	54
Water features:	2
Power Requirement:	240 v / 50 amp
Pumps:	2
Water care system:	EcoPur®
LED lighting:	Orion Light System™
Premium Options:	Mast3rPur™ Water Management System QuietFlo Water Care System Deluxe Fusion Air Sound System Wi-Fi Module Vac-formed ABS Pan Bottom



HL 8

Dimensions:	94"x 94"x 36" (239 cm x 239 cm x 92 cm)
Dry weight:	1,040 lbs (472 kg)
Full weight:	5,240 lbs (2 377 kg)
Gallons:	370 (1 401 L)
Seating capacity:	6
Number of jets:	54
Water features:	2
Power Requirement:	240 v / 50 amp
Pumps:	2
Water care system:	EcoPur®
LED lighting:	Orion Light System™
Premium Options:	Mast3rPur™ Water Management System QuietFlo Water Care System Deluxe Fusion Air Sound System Wi-Fi Module Vac-formed ABS Pan Bottom



EXCEPTIONAL COVERS. Safety, protection, and energy efficiency are all key components of our exclusive covers. Constructed using top grade marine vinyl with UV protection and high density foam, these covers lock heat in and last a long time, and that saves you money.

VAC-FORMED ABS PAN BOTTOM. This premium, high density polymer base is designed to keep heat in and pests out.



HL 7.5

Dimensions:	84"x 84"x 36" (213 cm x 213 cm x 92 cm)
Dry weight:	860 lbs (390 kg)
Full weight:	4,870 lbs (2 209 kg)
Gallons:	325 (1 230 L)
Seating capacity:	7
Number of jets:	47
Water features:	2
Power Requirement:	240 v / 50 amp
Pumps:	2
Water care system:	EcoPur®
LED lighting:	Orion Light System™
Premium Options:	Mast3rPur™ Water Management System QuietFlo Water Care System Deluxe Fusion Air Sound System Wi-Fi Module Vac-formed ABS Pan Bottom



HL 7

Dimensions:	84"x 84"x 36" (213 cm x 213 cm x 92 cm)
Dry weight:	900 lbs (408 kg)
Full weight:	4,370 lbs (1 982 kg)
Gallons:	305 (1 155 L)
Seating capacity:	5
Number of jets:	45
Water features:	2
Power Requirement:	240 v / 50 amp
Pumps:	2
Water care system:	EcoPur®
LED lighting:	Orion Light System™
Premium Options:	Mast3rPur™ Water Management System QuietFlo Water Care System Deluxe Fusion Air Sound System Wi-Fi Module Vac-formed ABS Pan Bottom



Wi-Fi control

Integral Wi-Fi capability allows you to control the spa using your smart phone from anywhere in the world. A very useful feature allowing you to pre-set your spa exactly how you want it while at work or anywhere else.



HL 740L

Dimensions:	84"x 84"x 36" (213 cm x 213 cm x 92 cm)
Dry weight:	840 lbs (381 kg)
Full weight:	4,270 lbs (1 937 kg)
Gallons:	300 (1 136 L)
Seating capacity:	5
Number of jets:	40
Water features:	2
Power Requirement:	240 v / 50 amp
Pumps:	1
Water care system:	EcoPur®
LED lighting:	Colorscape Light
Premium Options:	Mast3rPur™ Water Management System QuietFlo Water Care System Deluxe Fusion Air Sound System Wi-Fi Module



HL 630L

Dimensions:	78"x 78"x 32" (198 cm x 198 cm x 81 cm)
Dry weight:	720 lbs (327 kg)
Full weight:	3,465 lbs (1 572 kg)
Gallons:	240 (908 L)
Seating capacity:	4
Number of jets:	30
Water features:	2
Power Requirement:	240 v / 50 amp
Pumps:	1
Water care system:	EcoPur®
LED lighting:	Orion Light System™
Premium Options:	Mast3rPur™ Water Management System QuietFlo Water Care System Deluxe Fusion Air Sound System Wi-Fi Module

Plug-n-play

The HL 620L and 616L models are specially designed for indoor use and tight quarters. They come standard with a power cord including GFCI ready for you to plug into a dedicated outlet. So all you have to do is fill it up, plug it in and enjoy.



HL 620L

Dimensions:	78"x 78"x 32" (198 cm x 198 cm x 81 cm)
Dry weight:	675 lbs (306 kg)
Full weight:	3,335 lbs (1 513kg)
Gallons:	230 (871 L)
Seating capacity:	4
Number of jets:	20
Water features:	1
Power Requirement:	120 v
Pumps:	1
Water care system:	EcoPur®
LED lighting:	Colorscape Light



HL 628L

Dimensions:	78"x 66"x 32" (198 cm x 168 cm x 81 cm)
Dry weight:	600 lbs (272 kg)
Full weight:	2,575 lbs (1 168 kg)
Gallons:	170 (644 L)
Seating capacity:	3
Number of jets:	28
Water features:	1
Power Requirement:	240 v / 50 amp
Pumps:	1
Water care system:	EcoPur®
LED lighting:	Colorscape Light
Premium Options:	Mast3rPur™ Water Mgt Sys. QuietFlo Water Care Sys. Deluxe Fusion Air Sound Sys. Wi-Fi Module



HL 616L

Dimensions:	78"x 66"x 32" (198 cm x 168 cm x 81 cm)
Dry weight:	605 lbs (274 kg)
Full weight:	2,580 lbs (1 170 kg)
Gallons:	170 (644 L)
Seating capacity:	3
Number of jets:	16
Water features:	1
Power Requirement:	120 v
Pumps:	1
Water care system:	EcoPur®
LED lighting:	Colorscape Light



 BY MASTER SPAS

MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new school complex in 2013 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized school does an outstanding job with children ages 4-11, as well as working with children with developmental problems. With every Master Spas Swim Spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.



In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.



MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit MasterSpas.com/cares



HEALTHY LIVING HOT TUBS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



Master Spas reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, Inc. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty.

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